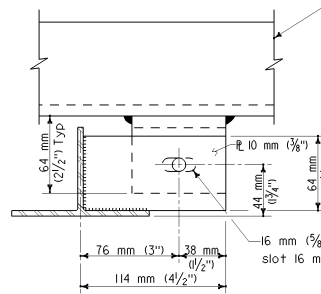
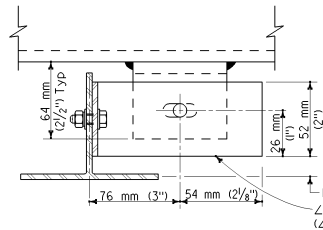


SECTION C-C



SECTION D-D

ALTERNATIVE CONNECTION AT TOP CHORD**BOLTED ALTERNATIVE CONNECTION AT TOP CHORD**

For details not shown, see Sections C-C and D-D.

NOTES

1. For steel Removable Sign Panel Frame details see Standard Plan S8A.
2. Minimum fillet weld is 7 mm (1/4'') for clip angles welded to chord member of truss.
3. Maximum spacing of bottom clip angle is 1676 mm (66'').
4. Top clips required for each vertical member or Removable Sign Panel Frame.

Frame L 76 x 76 x 4.8
(L 3 x 3 x 3/16)
(top and bottom)Slot 16 mm (5/8'') x 32 mm (1 1/4'')
in clip angle

Top chord L

Top chord L

L 89 x 64 x 9.5
(L 3 1/2 x 2 1/2 x 3/8)
Mounting clip16 mm (5/8'') Hole in 10 mm (3/8'') R Typ
slot 16 mm (5/8'') x 32 mm (1 1/4'') in clip L

Sign panel

WT 75 x 9
(WT 3 x 6)Clip L 89 x 76 x 9.5 x 100 mm
(L 3 1/2 x 3 x 3/8 x 4'')

Top chord angle

10 mm (3/8'')

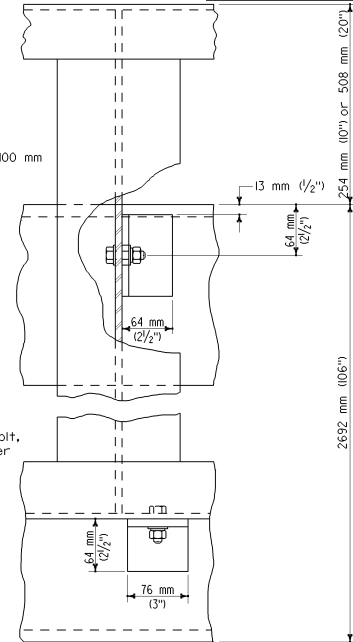
13 mm (1/2'') Hex head bolt,
nut flat and lock washer

Bottom chord angle

SECTION B-B

STEEL REMOVABLE SIGN PANEL FRAMES

B



ELEVATION VIEW

STATE OF CALIFORNIA
DEPARTMENT OF TRANSPORTATION

**OVERHEAD SIGNS-TRUSS
REMOVABLE SIGN PANEL FRAMES
2794 mm (110'') AND 3048 mm (120'')
SIGN PANELS**

These "Standard Plans for Construction of Local Streets and Roads" contain units in two systems of measurement: International System of Units (SI or "metric") and United States Standard Measures shown in the parentheses ('). The measurements expressed in the two systems are not necessarily equal or interchangeable. See the "Foreword" at the beginning of this publication.

NO SCALE

S8D

DIST.	COUNTY	ROUTE	KILOMETER POST TOTAL PROJECT	SHEET NO.	TOTAL SHEETS
July 1, 2002 PLANS APPROVAL DATE The State of California or its officers or agents shall not be responsible for the accuracy or completeness of electronic copies of this plan sheet. Caltrans now has a web site! To get to the web site, go to: http://www.dot.ca.gov					

REGISTERED CIVIL ENGINEER
Jeffrey S. Woody
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Exp. 3-31-03
STATE OF CALIFORNIA